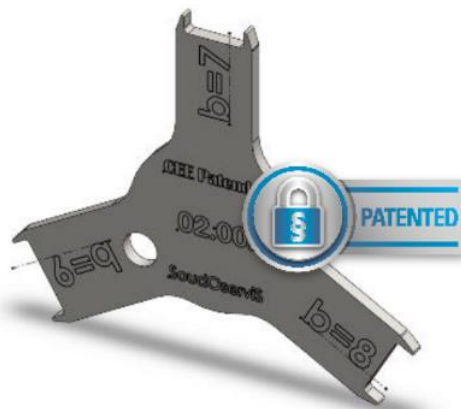


VISUAL CONTROL

VT[©] gauge

CATALOG.V3



Welding Quality System

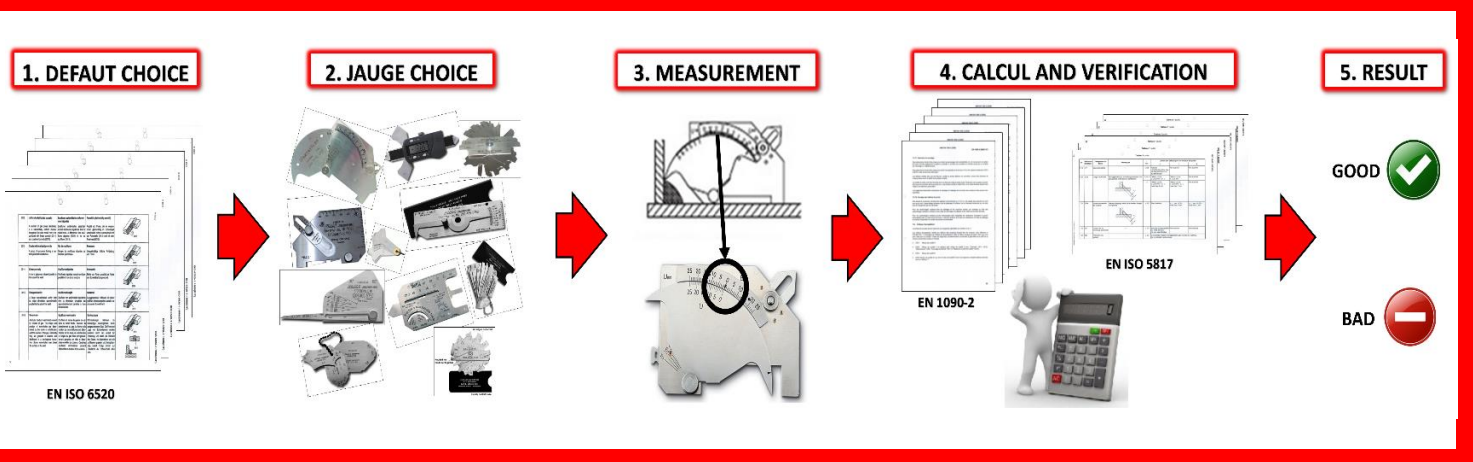


100% Visual Control



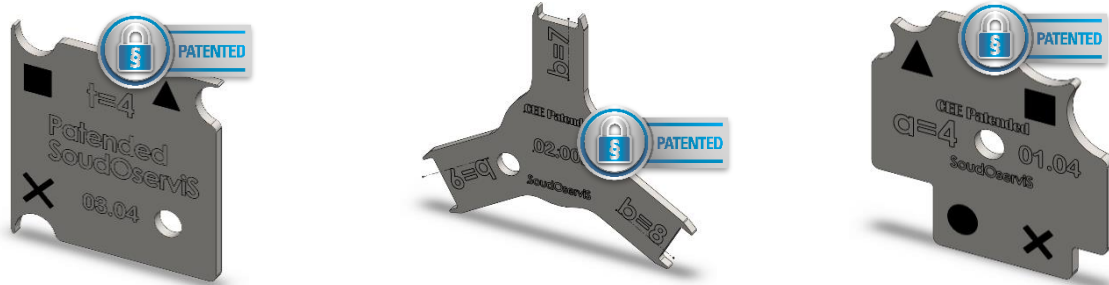
ACTUALLY COMPLEX & EXPENSIVE

5 STEP

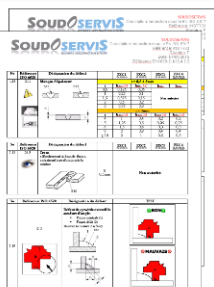


NEW SOLUTION SIMPLE & QUICK

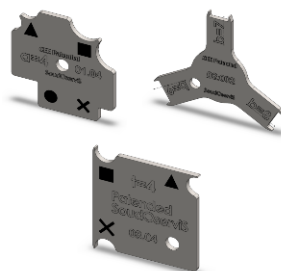
3 STEP



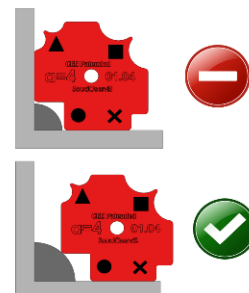
1. SIMPLE INSTRUCTION



2. JAUGE CHOICE



3. RESULT





EN ISO 5817

level D

level C

level B

Gauges kit for EN ISO 5817:D

VT[©] TOTAL

KIT.5817.D

KIT.01.D



01.D.03



01.D.04



01.D.05



01.D.06

KIT.02.D



02.D.01



02.D.02



02.D.03



02.D.04

KIT.03.D



03.D.03



03.D.04



03.D.05



03.D.06

Instructions guide : VT_5817

VT[©] EASY

Kit for welder to fillet weld

KIT.W.FW..D



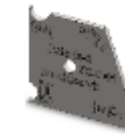
10.D.05



10.D.06




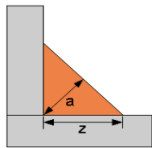

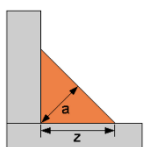

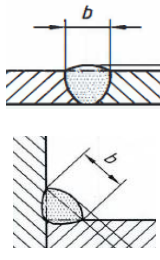

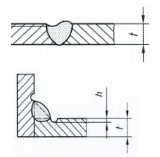
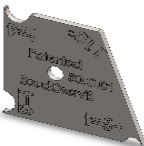
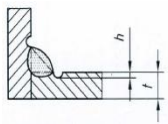
02.D.03



30.D.01

Instructions guide : VT_W_FW_D

Gauges for EN ISO 5817:D

Gauge type	ISO 6520-1	Examinator	Weld type	Variable	Variable value	Reference
	512 5213 5214	Coordinator	FW		a = 2 mm a = 3 mm a = 4 mm a = x mm ...	01.D.02 01.D.03 01.D.04 01.D.xx ...
	512 5213 5214	Welder	FW		a = 2 mm a = 3 mm a = 4 mm a = x mm ...	10.D.02 10.D.03 10.D.04 10.D.xx ...
	502 (b≤16mm) 503	Coordinator & Welder	BW (b≤16mm) & FW		b = 4/5/6 mm b = 7/8/9 mm b = 10/11/12 mm b = 13/14/15 mm b = 16/17/18 mm b = 19/20/22mm b = 24/26/28 mm	02.D.01 02.D.02 02.D.03 02.D.04 02.D.05 02.D.06 02.D.07
	505 515 2025 5011/5012 5013	Coordinator	BW & FW		t = 2 mm t = 3 mm t = 4 mm t = x mm ...	03.D.02 03.D.03 03.D.04 03.D.xx ...
	505 5011/5012	Welder	FW (t ≥ 3mm)		t ≥ 3 mm	30.D.01

Gauges kit for EN ISO 5817 : C

VT[©] TOTAL

KIT.5817.C

KIT.01.C



ID.01.C



01.C.03



01.C.04



01.C.05

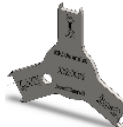


01.C.06

KIT.02.C



ID.02.C



02.C.01



02.C.02

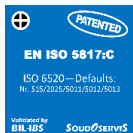


02.C.03

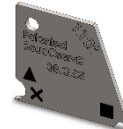


02.C.04

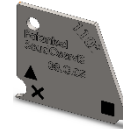
KIT.03.C



ID.03.C



03.C.03



03.C.04



03.C.05



03.C.06

Instructions guide : VT_5817

VT[©] EASY

Kit for welder to fillet weld

KIT.W.FW..C



ID.W.FW.C



10.C.05



10.C.06




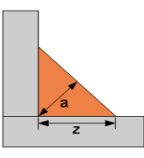

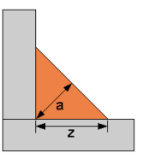

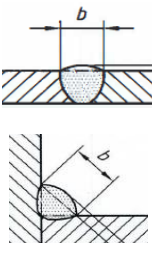

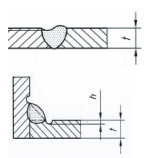

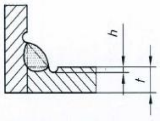
02.C.03



30.C.01

Instructions guide : VT_W_FW_C

Gauges for EN ISO 5817 : C

Gauge type	ISO 6520-1	Examinator	Weld type	Variable	Variable value	Reference
	512 5213 5214	Coordinator	FW		a = 2 mm a = 3 mm a = 4 mm a = x mm ...	01.C.02 01.C.03 01.C.04 01.C.xx ...
	512 5213 5214	Welder	FW		a = 2 mm a = 3 mm a = 4 mm a = x mm ...	10.C.02 10.C.03 10.C.04 10.C.xx ...
	502 (b ≤ 20mm) 503	Coordinator & Welder	BW (b ≤ 20mm) & FW		b = 4/5/6 mm b = 7/8/9 mm b = 10/11/12 mm b = 13/14/15 mm b = 16/17/18 mm b = 19/20/22mm b = 24/26/28 mm	02.C.01 02.C.02 02.C.03 02.C.04 02.C.05 02.C.06 02.C.07
	505 515 2025 5011/5012 5013	Coordinator	BW & FW		t = 2 mm t = 3 mm t = 4 mm t = x mm ...	03.C.02 03.C.03 03.C.04 03.C.xx ...
	505 5011/5012	Welder	FW (t ≥ 3mm)		t ≥ 3 mm	30.C.01

Gauges kit for EN ISO 5817 : B

VT[©] TOTAL

KIT.5817.B

KIT.01.B



ID.01.B



01.B.03



01.B.04



01.B.05



01.B.06

KIT.02.B



ID.02.B



02.B.01



02.B.02



02.B.03

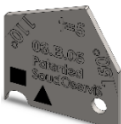


02.B.04

KIT.03.B



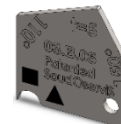
ID.03.B



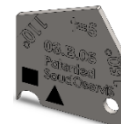
03.B.04



03.B.05



03.B.06



03.B.07

Instructions guide : VT_5817

VT[©] EASY

Kit for welder to fillet weld

KIT.W.FW.B



ID.W.FW.B



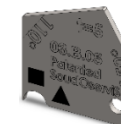
01.B.05



01.B.06



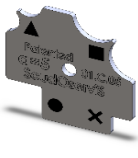
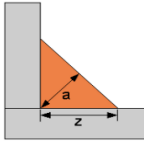

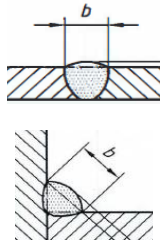
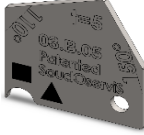
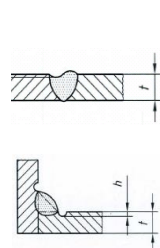
02.B.03



03.B.05

Instructions guide : VT_W_FW_B

Gauges for EN ISO 5817 : B

Gauge type	ISO 6520-1	Examinator	Weld type	Variable	Variable value	Reference
	512 5213 5214	Coordinator & Welder	FW		a = 2 mm a = 3 mm a = 4 mm a = x mm ...	01.B.02 01.B.03 01.B.04 01.B.xx ...
	502 (b≤20mm) 503	Coordinator & Welder	BW (b≤16mm) & FW		b = 4/5/6 mm b = 7/8/9 mm b = 10/11/12 mm b = 13/14/15 mm b = 16/17/18 mm b = 19/20/22mm b = 24/26/28 mm	02.B.01 02.B.02 02.B.03 02.B.04 02.B.05 02.B.06 02.B.07
	505 515 2025 5011/5012 5013	Coordinator & Welder	BW & FW		t = 3 mm t = 4 mm t = 5 mm t = 6 mm t = 7 mm t = 8 mm t = 9 mm t ≥ 10 mm	03.B.03 03.B.04 03.B.05 03.B.06 03.B.07 03.B.08 03.B.09 03.B.10

